

**AMENDMENTS TO THE SPECIFICATION**

At page 3, after line 32 please add the following heading

**-- A Summary of the Invention--**

At page 4, after line 10 please add the following heading

**--Brief Description of the Figures**

Figure 1 illustrates a process sketch according to EP-A2-197 611.

Figure 2 illustrates a process scheme according to the invention.

Figure 3 illustrates another process scheme according to the invention.

Figure 4 illustrates another process scheme according to the invention.

Figure 5 illustrates a reaction column for reacting EDA to give DETA.

**A Detailed Description of the Invention--**